



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3249-1
Job Sheet 169514



Part No: D3249-1

Job Qty: 6 ea

Part Name: Top



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C IPP B 04.10.26 D3249-1 no longer made in-house IPP Rev:C As per Rev C 06-03-07 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		12/28/17	0.00	0.00	Start Up Waterjet		SC 12/01/08
100	Waterjet	6 pcs		12/28/17	0.00	2.17	Waterjet1		SC 12/01/08
110	QC	6 pcs		12/28/17	0.00	0.00	QC2 Waterjet-1		SC 12/01/08
120	QC	6 pcs		12/28/17	0.00	0.00	QC8-2		9-89 5B
130	Brake NC	6 pcs		12/28/17	0.00	0.38	Brake NC 2		A 12-01-11
140	QC	6 pcs		12/28/17	0.00	0.00	QC5		BEB 18/01/11
150	HandFinish	6 pcs		12/28/17	0.00	0.51	HandFinish1		BEB 18-04-12
155	QC	6 pcs		12/28/17	0.00	0.00	QC7-2		BEB 18-01-12
160	Powdercoat	6 pcs		12/29/17	0.00	0.40	Powdercoat4		BEB 18/01/15
170	QC	6 pcs		12/29/17	0.00	0.00	QC3		BEB 18/01/17
180	Packaging	6 pcs		12/29/17	0.00	0.00	Packaging3-1	51246	
190	QC21-SA	6 Ea		12/29/17	0.00	0.00	QC21		

Part Op 110 - QC2- Inspect parts off machine FAI/FAIB

Descriptions: 120 - QC8- Inspect parts - second check

130 - Bend as per dwg

140 - QC5- Inspect part completeness to step on W/O

150 - Chemical Conversion Coat per QSI005 4.1

155 - QC7-Inspect Chemical Conversion Coat

160 - Black Sandtex(Ref:4.3.5.7) per QSI005 4.3

170 - QC3- Inspect Part Finish

180 - Identify as per dwg & Stock Location:

190 - QC21- Final Inspection - Work Order Release

DAS
21
9-89

JAN 17 2016

135418
M 12/29/17

START: 1:00

O.V.T: 3:20 FINISH: 1:30

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.063	20	261	0	0

3029837

23.75

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS					
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Large Fab ☐	Composite ☐	Supplier ☐				

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval _____
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Description Work Order Deviation	Disposition	Completed By _____
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Start up Operation

Mfg Date: 01/08/18

Job No: 169514

D3249 - 1

Revision: _____

Operation: _____

Change No: _____

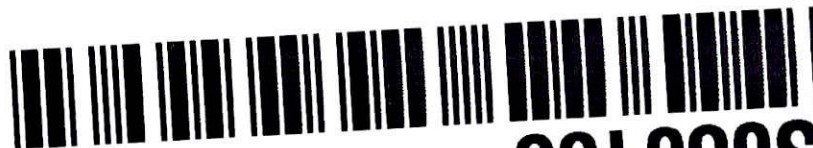
PART NO: _____

QC / QA Coordinator Approval _____

Lead hand / Supervisor Approval Verification _____

Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Press ☐ Bendi ☐ Centri ☐ Cracks ☐ Crimp ☐ Cuffs ☐ Crush ☐ Heat Ti ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Instructions Incomplete/Unclear ☐ Drill Holes ☐	Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

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DART
 AEROSPACE
 S030185

DART AEROSPACE LTD		Work Order:	169514
Description: Top		Part Number:	3249-1
Inspection Dwg: 3249	Rev: C	Page 1 of 1	

[illegible]

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	



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Tel (613) 632-5200

Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3249-1 Revision: Top														
190	QC21-SA	S030185	169514	6 Ea	0	S030185	ST248	Bin	Stock	1/8/2018	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Part Number: M2024T3S.063 Revision: 2024-T3 .063 Sheet														
100	Receive sf	S030184	169514	3 sf	0		Start Up Waterjet		Stock	1/8/2018	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Totals:		2		9	0									

Plex 1/17/2018 1:38 PM Dart.Lajeunesse.Marie